

ZAYER 60 KCU 18000	Vertical stroke Y	5.000 mm
	Horizontal stroke X	18.000 mm
	Transverse stroke Z+W	1.500 + 1.000 mm
	Spindle power	60 kW
	Spindle rotation speed	3.000 rpm
	Automatic changeover of the following heads:	
	5-axis Twist head	Robotic power head
	Automatic universal head	RCTP managed
	"L" section head	200x200 section, 900 mm long
	Boring bar	200 mm, with 1000 mm stroke
	RENISHAW RMP 60 probe	Geometric measurement
	BLUMM laser device	Tool geometry presetting and control
	Moving rotary table	4 m x 4 m, 50 ton capacity
	Automatic tool changer	60-pocket

ZAYER 30 KCU 10000 AR	Vertical stroke Y	3.500 mm
	Horizontal stroke X	10.000 mm
	Transverse stroke Z+W	1.250 + 750 mm
	Spindle power	37 kW
	Spindle rotation speed	4.000 rpm
	Available heads:	
	Automatic universal head	RCTP managed
	"L" section head	200x200 section, 900 mm long
	Moving rotary table	2 m x 4 m 20 ton capacity
	Automatic tool changer	30-pocket

PAMA SPEEDMAT 2-130	Vertical stroke Y	2.000 mm
	Horizontal stroke X	1.600 mm
	Transverse stroke Z+W	1.250 + 130 mm
	Spindle power	37 kW
	Spindle rotation speed	4.000 rpm
	Available heads:	
	D'Andrea motorized head	
	W130 head	
	Boring spindle	
	RENISHAW RMP 60 probe	Geometric measurement
	BLUMM laser device	Tool geometry presetting and control
	Moving rotary table	1,6 m x 1,6 m, 10 ton capacity
	Automatic tool changer	60-pocket

Boring machine S. ROCCO with tool change	X axis	2.000 mm
	Y axis	1.500 mm
	Z axis	700 mm
	Boring bar diameter	110 mm
	Stroke	550 mm
	Continuous rotating table	1.100 x 1.300 mm

Machining center OERLIKON CNC	X axis	1.200 mm
	Y axis	800 mm
	Z axis	800 mm

Lathe TAKISAWA LA350M	X axis	480 mm
	Y axis	2.000 mm
	Motorised turret for tool changing	

Lathe CNC CMT	X axis	320 mm
	Y axis	1.500 mm

These machines are connected to CAM 3D/5D (EdgeCam) system, and to CAM TOOL 2000 (NC PROGRAM).

In addition to the above mentioned machines, we have:

- Surface grinders
- Manual lathes
- Radial drills
- Slotting machines